### **COMMON WORK RESULTS - FOR MECHANICAL**

### Part 1 GENERAL

## 1.1 RELATED REQUIREMENTS

- .1 Section 01 33 00 Submittal Procedures
- .2 Section 01 78 00 Closeout Submittals
- .3 Section 01 45 00 Quality Control
- .4 Section 23 05 93 Testing Adjusting and Balancing

### 1.2 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Submittals: in accordance with Section 01 33 00- Submittal Procedures.
- .2 Shop drawings; submit in accordance with Section 01 33 00 Submittal Procedures.
- .3 Shop drawings to show:
  - .1 Mounting arrangements.
  - .2 Operating and maintenance clearances.
- .4 Shop drawings and product data accompanied by:
  - .1 Detailed drawings of bases, supports, and anchor bolts.
  - .2 Acoustical sound power data, where applicable.
  - .3 Points of operation on performance curves.
  - .4 Manufacturer to certify current model production.
  - .5 Certification of compliance to applicable codes.
- .5 In addition to transmittal letter referred to in Section 01 33 00 Submittal Procedures: use MCAC "Shop Drawing Submittal Title Sheet". Identify section and paragraph number.
- .6 Closeout Submittals:
  - .1 Provide operation and maintenance data for incorporation into manual specified in Section 01 78 00 Closeout Submittals.
  - Operation and maintenance manual approved by, and final copies deposited with, Contract Administrator before final inspection.
  - .3 Operation data to include:
    - .1 Control schematics for systems including environmental controls.
    - .2 Description of systems and their controls.
    - .3 Description of operation of systems at various loads together with reset schedules and seasonal variances.
    - .4 Operation instruction for systems and component.
    - .5 Description of actions to be taken in event of equipment failure.
    - .6 Valves schedule and flow diagram.
    - .7 Colour coding chart.

## **COMMON WORK RESULTS - FOR MECHANICAL**

- .4 Maintenance data to include:
  - .1 Servicing, maintenance, operation and trouble-shooting instructions for each item of equipment.
  - .2 Data to include schedules of tasks, frequency, tools required and task time.
- .5 Performance data to include:
  - .1 Equipment manufacturer's performance datasheets with point of operation as left after commissioning is complete.
  - .2 Equipment performance verification test results.
  - .3 Special performance data as specified.
  - .4 Testing, adjusting and balancing reports as specified in Section 23 05 93 Testing, Adjusting and Balancing for HVAC.

# .6 Approvals:

- .1 Submit 1 copies of draft Operation and Maintenance Manual to Contract Administrator for approval who will review and distribute to Operations staff for comments. Submission of individual data will not be accepted unless directed by Contract Administrator.
- .2 Make changes as required and re-submit as directed by Contract Administrator.

#### .7 Additional data:

.1 Prepare and insert into operation and maintenance manual additional data when need for it becomes apparent during specified demonstrations and instructions

## .8 Site records:

- .1 Contract Administrator will provide 1 set of reproducible mechanical drawings. Provide sets of white prints as required for each phase of work. Mark changes as work progresses and as changes occur. Include changes to existing mechanical systems, control systems and low voltage control wiring.
- .2 Transfer information weekly to reproducible, revising reproducible to show work as actually installed.
- .3 Use different colour waterproof ink for each service.
- .4 Make available for reference purposes and inspection.

## .9 As-built drawings:

- .1 Prior to start of Testing, Adjusting and Balancing for HVAC, finalize production of as-built drawings.
- .2 Identify each drawing in lower right hand corner in letters at least 12 mm high as follows: "AS BUILT DRAWINGS: THIS DRAWING HAS BEEN REVISED TO SHOW MECHANICAL SYSTEMS AS INSTALLED" (Signature of Contractor) (Date).
- .3 Submit to Contract Administrator for approval and make corrections as directed.
- .4 Perform testing, adjusting and balancing for HVAC using as-built drawings.
- .5 Submit completed reproducible as-built drawings with Operating and Maintenance Manuals.

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### **COMMON WORK RESULTS - FOR MECHANICAL**

.10 Submit copies of as-built drawings for inclusion in final TAB report.

### 1.3 **QUALITY ASSURANCE**

.1 Quality Assurance: in accordance with Section 01 45 00 - Quality Control.

## 1.4 MAINTENANCE

- .1 Furnish spare parts in accordance with Section 01 78 00 Closeout Submittals as follows:
  - .1 One filter cartridge or set of filter media for each filter or filter bank in addition to final operating set.
- .2 Provide one set of special tools required to service equipment as recommended by manufacturers and in accordance with Section 01 78 00 Closeout Submittals.
- .3 Furnish one commercial quality grease gun, grease and adapters to suit different types of grease and grease fittings.

#### Part 2 PRODUCTS

## 2.1 MATERIALS

## Part 3 EXECUTION

## 3.1 PAINTING REPAIRS AND RESTORATION

- .1 Prime and touch up marred finished paintwork to match original.
- .2 Restore to new condition, finishes which have been damaged.

## 3.2 CLEANING

.1 Clean interior and exterior of all systems including strainers. Vacuum interior of new air handling units.

## 3.3 FIELD QUALITY CONTROL

.1 Site Tests: conduct following tests in accordance with Section 01 45 00 - Quality Control and submit report as described in PART 1 - SUBMITTALS.

### .2 Manufacturer's Field Services:

- .1 Obtain written report from manufacturer verifying compliance of Work, in handling, installing, applying, protecting and cleaning of product and submit Manufacturer's Field Reports as described in PART 1 SUBMITTALS.
- .2 Provide manufacturer's field services consisting of product use recommendations and periodic site visits for inspection of product installation in accordance with manufacturer's instructions.
- .3 Schedule site visits, to review Work, as directed in PART 1 QUALITY ASSURANCE.

### **COMMON WORK RESULTS - FOR MECHANICAL**

## 3.4 **DEMONSTRATION**

- .1 Contract Administrator will use equipment and systems for test purposes prior to acceptance. Supply labour, material, and instruments required for testing.
- .2 Trial usage to apply to following equipment and systems:
  - .1 All air moving systems.
- .3 Supply tools, equipment and personnel to demonstrate and instruct operating and maintenance personnel in operating, controlling, adjusting, trouble-shooting and servicing of all systems and equipment during regular work hours, prior to acceptance.
- .4 Use operation and maintenance manual, as-built drawings, and audio visual aids as part of instruction materials.
- .5 Instruction duration time requirements as specified in appropriate sections.
- .6 Contract Administrator may record these demonstrations on video tape for future reference.

### 3.5 PROTECTION

.1 Protect equipment and systems openings from dirt, dust, and other foreign materials with materials appropriate to system.

#### Part 1 GENERAL

## 1.1 RELATED SECTIONS

- .1 Section 01 74 11 Cleaning
- .2 Section 01 91 13 Commissioning Requirements
- .3 Section 21 05 01 Common Work Results for Mechanical
- .4 Section 23 05 05 Installation of Pipework
- .5 Section 23 05 29 Pipe Hangers and Supports for HVAC Equipment & Piping
- .6 Section 23 05 53.01 Mechanical Identification

## 1.2 REFERENCES

- .1 American National Standards Institute (ANSI)/American Society of Mechanical Engineers International (ASME)
  - .1 ANSI/ASME B16.15, Cast Bronze Threaded Fittings, Classes 125 and 250.
  - .2 ANSI/ASME B16.18, Cast Copper Alloy Solder Joint Pressure Fittings.
  - .3 ANSI/ASME B16.22, Wrought Copper and Copper Alloy Solder Joint Pressure Fittings.
  - .4 ANSI/ASME B16.24, Cast Copper Alloy Pipe Flanges and Flanged Fittings, Class 150, 300, 400, 600, 900, 1500 and 2500.
- .2 ASTM International Inc.
  - .1 ASTM A 307, Standard Specification for Alloy Steel Bolts and Studs, 60,000 PSI Tensile Strength.
  - .2 ASTM A 536, Standard Specification for Ductile Iron Castings.
  - .3 ASTM B 88M, Standard Specification for Seamless Copper Water Tube (Metric).
- .3 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).
- .4 Manufacturer's Standardization Society of the Valve and Fittings Industry (MSS).
  - .1 MSS-SP-67, Butterfly Valves.
  - .2 MSS-SP-70, Gray Iron Gate Valves, Flanged and Threaded Ends.
  - .3 MSS-SP-71, Gray Iron Swing Check Valves, Flanged and Threaded Ends.
  - .4 MSS-SP-80, Bronze Gate, Globe, Angle and Check Valves.
- .5 National Research Council (NRC)/Institute for Research in Construction
  - .1 NRCC 38728, National Plumbing Code of Canada (NPC) 1995.

## 1.3 ACTION AND INFORMATIONAL SUBMITTALS

.1 Provide submittals in accordance with Section 01 33 00 - Submittal Procedures.

### .2 Product Data:

.1 Provide manufacturer's printed product literature and datasheets for insulation and adhesives, and include product characteristics, performance criteria, physical size, finish and limitations...

### .3 Closeout Submittals:

.1 Provide maintenance data for incorporation into manual specified in Section 01 78 00 - Closeout Submittals.

## 1.4 DELIVERY, STORAGE AND HANDLING

- .1 Place materials defined as hazardous or toxic in designated containers.
- .2 Handle and dispose of hazardous materials in accordance with Authorities Having Jurisdiction regulations.

### Part 2 PRODUCTS

#### 2.1 PIPING

- .1 Domestic hot, cold and recirculation systems, within building.
  - .1 Above ground: copper tube, hard drawn, type L: to ASTM B 88M.
  - .2 Buried or embedded: copper tube, soft annealed, type K: to ASTM B 88M, in long lengths and with no buried joints.

## 2.2 FITTINGS

- .1 Bronze pipe flanges and flanged fittings, Class 150: to ANSI/ASME B16.24.
- .2 Cast bronze threaded fittings, Class 125: to ANSI/ASME B16.15.
- .3 Cast copper, solder type: to ANSI/ASME B16.18.
- .4 Wrought copper and copper alloy, solder type: to ANSI/ASME B16.22.
- .5 NPS 2 and larger: ANSI/ASME B16.18 or ANSI/ASME B16.22 roll grooved to CSA B242.
- .6 NPS 1 ½ and smaller: wrought copper to ANSI/ASME B16.22; with 301 stainless steel internal components and EPDM seals. Suitable for operating pressure to 1380 kPa.

### 2.3 JOINTS

- .1 Rubber gaskets, latex-free 1.6 mm thick: to AWWA C111.
- .2 Bolts, nuts, hex head and washers: to ASTM A 307, heavy series.
- .3 Solder: 95/5.
- .4 Teflon tape: for threaded joints.

- .5 Grooved couplings: designed with angle bolt pads to provide rigid joint, complete with EPDM gasket.
- .6 Dielectric connections between dissimilar metals: dielectric fitting, complete with thermoplastic liner.

### 2.4 GATE VALVES

- .1 NPS 2 and under, soldered:
  - .1 Rising stem: to MSS-SP-80, Class 125, 860 kPa, bronze body, screw-in bonnet, solid wedge disc.
- .2 NPS 2 and under, screwed:
  - .1 Rising stem: to MSS-SP-80, Class 125, 860 kPa, bronze body, screw-in bonnet, solid wedge disc.

#### 2.5 GLOBE VALVES

- .1 NPS2 and under, soldered:
  - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, renewable composition disc, screwed over bonnet.
  - .2 Lockshield handles: as indicated.
- .2 NPS 2 and under, screwed:
  - .1 To MSS-SP-80, Class 150, 1 MPa, bronze body, screwed over bonnet, renewable composition disc.
  - .2 Lockshield handles: as indicated.

### 2.6 SWING CHECK VALVES

- .1 NPS 2 and under, soldered:
  - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat.
- .2 NPS 2 and under, screwed:
  - .1 To MSS-SP-80, Class 125, 860 kPa, bronze body, bronze swing disc, screw in cap, regrindable seat.

### 2.7 BALL VALVES

- .1 NPS 2 and under, screwed:
  - .1 Class 150.
  - .2 Bronze body, stainless steel ball, PTFE adjustable packing, brass gland and PTFE seat, steel lever handle.
- .2 NPS 2 and under, soldered:
  - .1 To ANSI/ASME B16.18, Class 150.
  - .2 Bronze body, stainless steel ball, PTFE adjustable packing, brass gland and PTFE seat, steel lever handle, with NPT to copper adaptors.

## Part 3 EXECUTION

### 3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.
- .2 The piping works related to this project are deemed to be minor and generally related to making any required service tie-ins and or minor relocations to accommodate HVAC equipment installations as such the Contractor shall fully investigate existing piping systems and generally match these existing systems with respect to pipe class and material specifications when performing piping Works.

### 3.2 INSTALLATION

- .1 Install in accordance with NPC and local authority having jurisdiction.
- .2 Install pipe work in accordance with Section 23 05 05 Installation of Pipework, supplemented as specified herein.
- .3 Assemble piping using fittings manufactured to ANSI standards.
- .4 Install CWS piping below and away from HWS and HWC and other hot piping so as to maintain temperature of cold water as low as possible.
- .5 Connect to fixtures and equipment in accordance with manufacturer's written instructions unless otherwise indicated.

#### 3.3 VALVES

- .1 Isolate equipment, fixtures and branches with ball valves.
- .2 Balance recirculation system using lockshield globe valves. Mark settings and record on as-built drawings on completion.

#### 3.4 PRESSURE TESTS

- .1 Conform to requirements of Section 21 05 01 Common Work Results for Mechanical.
- .2 Test pressure: greater of 1 times maximum system operating pressure or 860 kPa.

### 3.5 FLUSHING AND CLEANING

.1 Flush entire system. Ensure outlets flushed for 2 hours. Let stand for 24 hours, then draw one sample off longest run. Submit to testing laboratory to verify that system is clean to City potable water guidelines. Let system flush for additional 2 hours, then draw off another sample for testing.

### 3.6 PRE-START-UP INSPECTIONS

.1 Systems to be complete, prior to flushing, testing and start-up.

.2 Verify that system can be completely drained.

## 3.7 DISINFECTION

- .1 Flush out, disinfect and rinse system to requirements of authority having jurisdiction.
- .2 Upon completion, provide laboratory test reports on water quality for Contract Administrator approval.

## 3.8 START-UP

- .1 Timing: start up after:
  - .1 Pressure tests have been completed.
  - .2 Disinfection procedures have been completed.
  - .3 Certificate of static completion has been issued.
  - .4 Water treatment systems operational.
- .2 Provide continuous supervision during start-up.
- .3 Start-up procedures:
  - .1 Establish circulation and ensure that air is eliminated.
  - .2 Check pressurization to ensure proper operation and to prevent water hammer, flashing and/or cavitation.
  - .3 Bring HWS storage tank up to design temperature slowly.
  - .4 Monitor piping HWS and HWC piping systems for freedom of movement, pipe expansion as designed.
  - .5 Check control, limit, safety devices for normal and safe operation.
- .4 Rectify start-up deficiencies.

#### 3.9 PERFORMANCE VERIFICATION

- .1 Scheduling:
  - .1 Verify system performance after pressure and leakage tests and disinfection are completed, and Certificate of Completion has been issued by authority having jurisdiction.
- .2 Procedures:
  - .1 Verify that flow rate and pressure meet Design Criteria.
  - .2 TAB HWC in accordance with Section 23 05 93 Testing, Adjusting and Balancing for HVAC.
  - .3 Adjust pressure regulating valves while withdrawal is maximum and inlet pressure is minimum.
  - .4 Sterilize HWS and HWC systems for Legionella control.
  - .5 Verify performance of temperature controls.
  - .6 Verify compliance with safety and health requirements.

- .7 Check for proper operation of water hammer arrestors. Run one outlet for 10 seconds, then shut of water immediately. If water hammer occurs, replace water hammer arrestor or re-charge air chambers. Repeat for outlets and flush valves.
- .8 Confirm water quality consistent with supply standards, and ensure no residuals remain as result of flushing or cleaning.

## .3 Reports:

- .1 In accordance with Section 01 91 13 General Commissioning (Cx)
  Requirements: Reports, using report forms as specified in Section 01 91 13 General Commissioning (Cx) Requirements: Report Forms and Schematics.
- .2 Include certificate of water flow and pressure tests conducted on incoming water service, demonstrating adequacy of flow and pressure.

## 3.10 OPERATION REQUIREMENTS

.1 Co-ordinate operation and maintenance requirements including, cleaning and maintenance of specified materials and products with Section 23 05 05 - Installation of Pipework..

### 3.11 CLEANING

.1 Clean in accordance with Section 01 74 11 - Cleaning.

## DRAINAGE WASTE AND VENT – (CI, CU)

### Part 1 GENERAL

## 1.1 RELATED SECTIONS

- .1 Section 01 74 11 Cleaning
- .2 Section 01 91 13 Commissioning Requirements
- .3 Section 21 05 01 Common Work Results for Mechanical
- .4 Section 23 05 05 Installation of Pipework
- .5 Section 23 05 29 Pipe Hangers and Supports for HVAC Equipment & Piping
- .6 Section 23 05 53.01 Mechanical Identification

## 1.2 REFERENCES

- .1 ASTM International Inc.
  - .1 ASTM B 32, Standard Specification for Solder Metal.
  - .2 ASTM B 306, Standard Specification for Copper Drainage Tube (DWV).
  - .3 ASTM C 564, Standard Specification for Rubber Gaskets for Cast Iron Soil Pipe and Fittings.
- .2 Canadian Standards Association (CSA International).
  - .1 CSA B67, Lead Service Pipe, Waste Pipe, Traps, Bends and Accessories.
  - .2 CAN/CSA-B70, Cast Iron Soil Pipe, Fittings and Means of Joining.
  - .3 CAN/CSA-B125.3, Plumbing Fittings.

### 1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 Submittal Procedures.
- .2 Product Data:
  - .1 Provide manufacturer's printed product literature and datasheets for adhesives, and include product characteristics, performance criteria, physical size, finish and limitations.

## 1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.

## DRAINAGE WASTE AND VENT - (CI, CU)

## Part 2 PRODUCTS

### 2.1 COPPER TUBE AND FITTINGS

- .1 Above ground sanitary, storm and vent Type DWV to: ASTM B 306.
  - .1 Fittings.
    - .1 Cast brass: to CAN/CSA-B125.3.
    - .2 Wrought copper: to CAN/CSA-B125.3.
  - .2 Solder: tin-lead, lead free, 95:5, to ASTM B 32.

### 2.2 CAST IRON PIPING AND FITTINGS

- .1 Buried sanitary, storm and vent minimum NPS 3, to: CAN/CSA-B70, with one layer of protective coating of.
  - .1 Joints:
    - .1 Mechanical joints:
      - .1 Neoprene or butyl rubber compression gaskets: to CAN/CSA-B70. ASTM C 564 or
      - .2 Stainless steel clamps.
    - .2 Hub and spigot:
      - .1 Cold caulking compounds.
- .2 Above ground sanitary, storm and vent : to CAN/CSA-B70.
  - .1 Joints:
    - .1 Hub and spigot:
      - .1 Caulking lead: to CSA B67.
    - .2 Mechanical joints:
      - .1 Neoprene or butyl rubber compression gaskets with stainless steel clamps.

## Part 3 EXECUTION

### 3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.
- .2 The drainage, waste & vent piping works related to this project are deemed to be minor and generally related to making any required service tie-ins and or minor relocations to accommodate HVAC equipment installations as such the Contractor shall fully investigate existing piping systems and generally match these existing systems with respect to pipe class and material specifications when performing drainage, waste and vent piping Works.

### 3.2 INSTALLATION

.1 Install in accordance with National Plumbing Code and local authority having jurisdiction.

## DRAINAGE WASTE AND VENT – (CI, CU)

## 3.3 TESTING

- .1 Pressure test buried systems before backfilling.
- .2 Hydraulically test to verify grades and freedom from obstructions.

## 3.4 PERFORMANCE VERIFICATION

- .1 Cleanouts:
  - .1 Ensure accessible and that access doors are correctly located.
  - .2 Open, cover with linseed oil and re-seal.
  - .3 Verify that cleanout rods can probe as far as the next cleanout, at least.
- .2 Test to ensure traps are fully and permanently primed.
- .3 Storm water drainage:
  - .1 Verify domes are secure.
  - .2 Ensure weirs are correctly sized and installed correctly.
  - .3 Verify provisions for movement of roof system.
- .4 Ensure that fixtures are properly anchored, connected to system and effectively vented.
- .5 Affix applicable label (storm, sanitary, vent, pump discharge etc.) c/w directional arrows every floor or 4.5 m (whichever is less).

## 3.5 CLEANING

.1 Clean in accordance with Section 01 74 11 - Cleaning.

### DRAINAGE WASTE & VENT PIPING - PLASTIC

### Part 1 GENERAL

## 1.1 RELATED SECTIONS

- .1 Section 01 74 11 Cleaning
- .2 Section 01 91 13 Commissioning Requirements
- .3 Section 21 05 01 Common Work Results for Mechanical
- .4 Section 23 05 05 Installation of Pipework
- .5 Section 23 05 29 Pipe Hangers and Supports for HVAC Equipment & Piping
- .6 Section 23 05 53.01 Mechanical Identification

## 1.2 REFERENCES

- .1 ASTM International Inc.
  - .1 ASTM D 2235, Standard Specification for Solvent Cement for Acrylonitrile-Butadiene-Styrene (ABS) Plastic Pipe and Fittings.
  - .2 ASTM D 2564, Standard Specification for Solvent Cements for Poly(Vinyl-Chloride) (PVC) Plastic Piping Systems.
- .2 Canada Green Building Council (CaGBC)
  - .1 LEED Canada-NC Version 1.0, LEED (Leadership in Energy and Environmental Design): Green Building Rating System Reference Package For New Construction and Major Renovations.
  - .2 Rating System Addenda for New Construction and Major Renovations LEED Canada-NC Version 1.0-Addendum 2007.
  - .3 LEED Canada-CI Version 1.0-2007, LEED (Leadership in Energy and Environmental Design): Green Building Rating System Reference Guide For Commercial Interiors.
- .3 Canadian Standards Association (CSA International)
  - .1 CAN/CSA-Series B1800-06, Thermoplastic Nonpressure Pipe Compendium B1800 Series.
- .4 Green Seal Environmental Standards (GSES)
  - .1 Standard GS-36-00, Commercial Adhesives.
- .5 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### 1.3 ACTION AND INFORMATIONAL SUBMITTALS

- .1 Provide submittals in accordance with Section 01 33 00 Submittal Procedures.
- .2 Product Data:

# DRAINAGE WASTE & VENT PIPING - PLASTIC

- .1 Provide manufacturer's printed product literature and datasheets for piping and adhesives, and include product characteristics, performance criteria, physical size, finish and limitations.
- .2 Provide two copies WHMIS MSDS Material Safety Data Sheets.

## 1.4 DELIVERY, STORAGE AND HANDLING

- .1 Deliver, store and handle in accordance with Section 01 61 00 Common Product Requirements.
- .2 Deliver materials to site in original factory packaging, labelled with manufacturer's name, address.
- .3 Store at temperatures and conditions recommended by manufacturer.

### Part 2 PRODUCTS

#### 2.1 MATERIAL

- .1 PIPING AND FITTINGS
  - .1 For buried and or above ground DWV piping to:
    - .1 CAN/CSA B1800.
- .2 JOINTS
  - .1 Solvent weld for PVC: to ASTM D 2564.
  - .2 Solvent weld for ABS: to ASTM D 2235.

## Part 3 EXECUTION

### 3.1 APPLICATION

- .1 Manufacturer's Instructions: comply with manufacturer's written recommendations, including product technical bulletins, handling, storage and installation instructions, and datasheets.
- .2 The drainage, waste & vent piping works related to this project are deemed to be minor and generally related to making any required service tie-ins and or minor relocations to accommodate HVAC equipment installations as such the Contractor shall fully investigate existing piping systems and generally match these existing systems with respect to pipe class and material specifications when performing any drainage, waste and vent piping Works.

### 3.2 INSTALLATION

- .1 In accordance with Section 23 05 05 Installation of Pipework.
- .2 Install in accordance with Provincial Plumbing Code and local authority having jurisdiction .

## DRAINAGE WASTE & VENT PIPING - PLASTIC

## 3.3 TESTING

- .1 Pressure test buried systems before backfilling.
- .2 Hydraulically test to verify grades and freedom from obstructions.

## 3.4 PERFORMANCE VERIFICATION

- .1 Cleanouts:
  - .1 Ensure accessible and that access doors are correctly located.
  - .2 Open, cover with linseed oil and re-seal.
  - .3 Verify cleanout rods can probe as far as the next cleanout, at least.
- .2 Test to ensure traps are fully and permanently primed.
- .3 Storm water drainage:
  - .1 Verify domes are secure.
  - .2 Ensure weirs are correctly sized and installed correctly.
  - .3 Verify provisions for movement of roof system.
- .4 Ensure fixtures are properly anchored, connected to system and effectively vented.
- .5 Affix applicable label (storm, sanitary, vent, pump discharge) c/w directional arrows every floor or 4.5 m (whichever is less).

## 3.5 CLEANING

- .1 Clean in accordance with Section 01 74 11 Cleaning.
  - .1 Remove surplus materials, excess materials, rubbish, tools and equipment.

### Part 1 GENERAL

## 1.1 SUMMARY

- .1 Section Includes:
  - .1 Materials and installation for piping, fittings, equipment used in compressed air systems.

## 1.2 RELATED SECTIONS:

- .1 Section 01 74 11 Cleaning
- .2 Section 01 91 13 Commissioning Requirements
- .3 Section 21 05 01 Common Work Results for Mechanical
- .4 Section 23 05 05 Installation of Pipework
- .5 Section 23 05 29 Pipe Hangers and Supports for HVAC Equipment & Piping
- .6 Section 23 05 53.01 Mechanical Identification

## 1.3 REFERENCES

- .1 American Society of Mechanical Engineers (ASME)
  - .1 ASME Boiler and Pressure Vessel Code Section VIII Pressure Vessels.
    - .1 BPVC-VIII B , BPVC Section VIII Rules for Construction of Pressure Vessels Division 1.
    - .2 BPVC-VIII-2 B , BPVC Section VIII Rules for Construction of Pressure Vessels Division 2 Alternative Rules.
    - .3 BPVC-VIII-3 B, BPVC Section VIII Rules for Construction of Pressure Vessels Division 3 Alternative Rules High Press Vessels.
  - .2 ASME B16.5, Pipe Flanges and Flanged Fittings.
  - .3 ASME B16.11, Forged Fittings, Socket-Welding and Threaded.
- .2 American Society for Testing and Materials International (ASTM)
  - .1 ASTM A 53/A 53M, Standard Specification for Pipe, Steel, Black and Hot-Dipped, Zinc-Coated Welded and Seamless.
  - .2 ASTM A 181/A 181M, Standard Specification for Carbon Steel Forgings for General Purpose Piping.
- .3 Canadian Standards Association (CSA International)
  - .1 CSA B51, Boiler, Pressure Vessel, and Pressure Piping Code.
- .4 Health Canada/Workplace Hazardous Materials Information System (WHMIS)
  - .1 Material Safety Data Sheets (MSDS).

### 1.4 SUBMITTALS

.1 Submittals in accordance with Section 01 33 00 - Submittal Procedures.

## .2 Product Data:

- .1 Submit manufacturer's printed product literature, specifications and datasheet for piping, fittings and equipment.
- .2 Submit WHMIS MSDS. Indicate VOC's for adhesive and solvents during application and curing.

# .3 Shop Drawings:

- .1 Submit shop drawings to indicate project layout including layout, dimensions and extent of piping system.
  - .1 Vertical and horizontal piping locations and elevations and connections details.
  - .2 Test Reports: submit certified test reports from approved independent testing laboratories indicating compliance with specifications for specified performance characteristics and physical properties.
  - .3 Certificates: submit certificates signed by manufacturer certifying that materials comply with specified performance characteristics and physical properties.
  - .4 Instructions: submit manufacturer's installation instructions.
  - .5 Closeout Submittals: submit maintenance and engineering data for incorporation into manual specified in Section 01 78 00 Closeout Submittals include data as follows:

## 1.5 QUALITY ASSURANCE

- .1 Pre-Installation Meeting:
- .2 Convene pre-installation meeting one week prior to beginning work of this Section.
  - .1 Verify project requirements.
  - .2 Review installation conditions.
  - .3 Co-ordination with other building subtrades.
  - .4 Review manufacturer's installation instructions and warranty requirements.

### 1.6 DELIVERY, STORAGE AND HANDLING

- .1 Waste Management and Disposal:
  - .1 Remove from site and dispose of packaging materials at appropriate recycling facilities.
  - .2 Handle and dispose of hazardous materials in accordance with Authorities Having Jurisdiction regulations.
  - .3 Divert unused metal materials from landfill to metal recycling facility as approved by Authorities Having Jurisdiction.

## Part 2 PRODUCTS

### 2.1 PIPING

- .1 Piping: to ASTM A 53/A 53M, schedule 80 seamless black steel.
- .2 Fittings:
  - .1 NPS2 and smaller: to ASME B16.11, schedule 80 steel, socket welded.
  - .2 NPS2 1/2 and larger: to ASME B16.11, schedule 80 steel, butt or socket welded.
- .3 Couplings: to ASME B16.11, socket welded or threaded half coupling type.
- .4 Unions: 1000 kPa malleable iron with brass-to-iron ground seat.
- .5 Dissimilar metal junctions: use dielectric unions.
- .6 Flanges:
  - .1 NPS2 and smaller: to ASME B16.5, forged steel, raised face and socket welded.
  - .2 NPS2 1/2 and larger: to ASME B16.5, forged steel, raised face and slip-on or weld neck.
- .7 Joints:
  - .1 NPS2 and smaller: socket welded.
  - .2 NPS2 1/2 and larger: butt welded.

### 2.2 BALL VALVES

- .1 Three piece design or top entry for ease of in-line maintenance.
  - .1 To ASTM A 181/A 181M, Class 70, carbon steel body screwed ends, carbon steel ball and associated trim suitable for compressed air application.
  - .2 To withstand 1034 kPa maximum pressure.

## 2.3 COUPLERS/CONNECTORS

- .1 Industrial interchange series, full-bore.
- .2 Maximum inlet pressure: 1700 kPa.
- .3 Valve seat: moulded nylon.
- .4 Body: zinc plated steel.
- .5 Threads: NPT.

### Part 3 EXECUTION

### 3.1 COMPRESSED AIR PIPING CONNECTIONS AND INSTALLATION

.1 Install flexible connection.

- .2 The compressed air piping works related to this project are deemed to be minor and generally related to making any required service tie-ins and or minor relocations to accommodate HVAC equipment installations as such the Contractor shall fully investigate existing piping systems and generally match these existing systems with respect to pipe class and material specifications when performing any compressed air piping Works.
- .3 Install shut-off valves at outlets, major branch lines and in locations as indicated.
- .4 Install quick-coupler chucks and pressure gauges on drop pipes.
- .5 Install unions to permit removal or replacement of equipment.
- .6 Install tees in lieu of elbows at changes in direction of piping. Install plug in open ends of tees.
- .7 Grade piping at 1% slope minimum.
- .8 Install compressed air trap and pressure equalizing pipe at moisture collecting points. Drain pipe to nearest floor drain.
- .9 Make branch connections from top of main.
- .10 Install compressed air trap at bottom of risers and at low points in mains, piped to nearest drain. Distance between drain points to be 30 m maximum.
- .11 Weld steel piping in accordance with Section 23 05 17 Pipe Welding and;
  - .1 To ASME code and requirements of authority having jurisdiction.
  - .2 Weld concealed and inaccessible piping regardless of size.

## 3.2 FIELD QUALITY CONTROL

- .1 Site Tests/Inspection:
  - .1 Testing: pressure test in accordance with requirements of Section 21 05 01 Common Work Results for Mechanical, for 1 h minimum, to 1100 kPa, with outlets closed and with compressor isolated from system. Pressure drop not to exceed 10 kPa.

### 3.3 CLEANING

- .1 Refer to Section 23 08 01 Performance Verification of Mechanical Piping Systems and Section 23 08 02 Cleaning and Start-Up of Mechanical Piping System.
- .2 Cleaning: blow out piping to clean interior thoroughly of oil and foreign matter.
- .3 Check entire installation is approved by authority having jurisdiction.